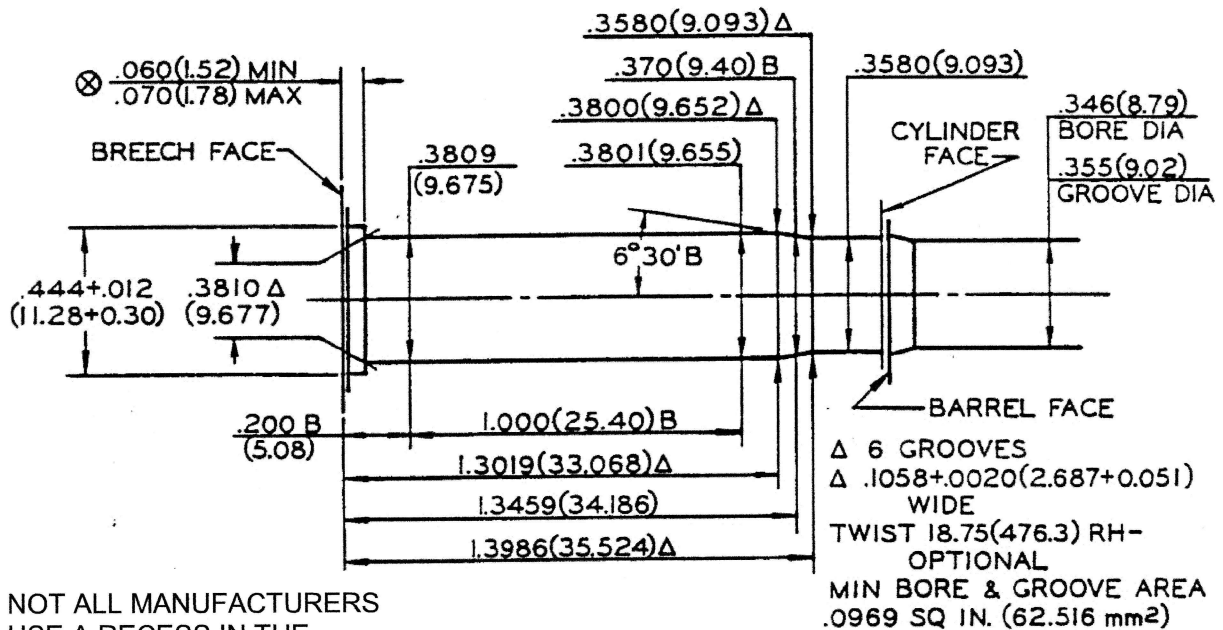
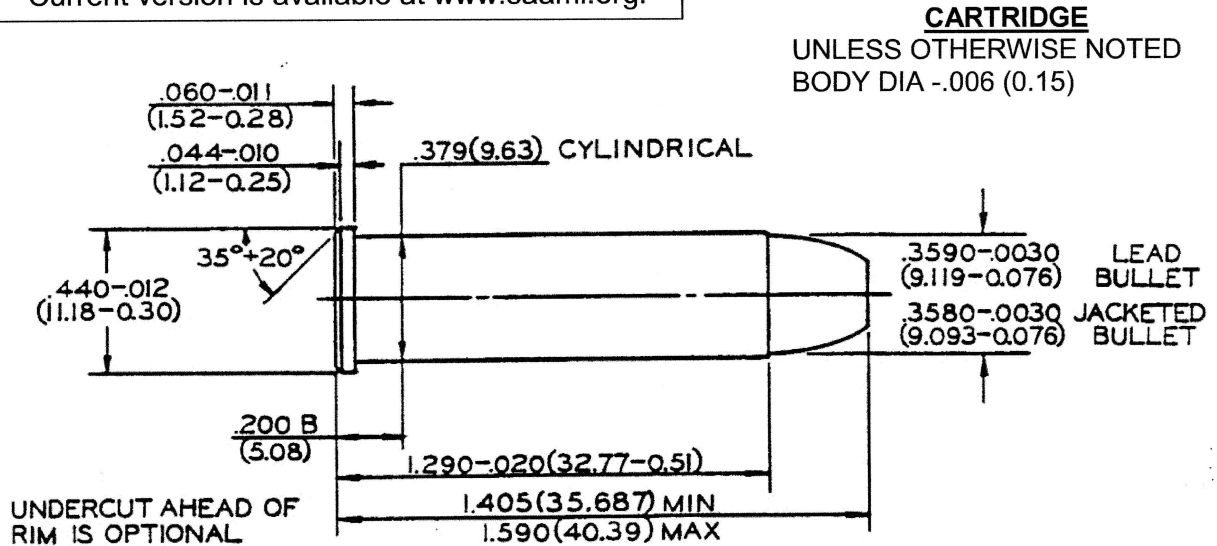


Note: This drawing is subject to change.  
 Current version is available at [www.saami.org](http://www.saami.org).



NOT ALL MANUFACTURERS  
 USE A RECESS IN THE  
 CYLINDER

**CHAMBER**  
 UNLESS OTHERWISE NOTED  
 ALL DIA +.004(0.10)  
 LENGTH TOL +.015(0.38)

**NOTE**  
 B = BASIC  
 Δ = REFERENCE DIMENSION  
 ⊗ = HEADSPACE DIMENSION  
 (XX.XX) = MILLIMETERS  
 \* = DIMENSIONS TO INTERSECTIONS OF LINES  
 ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC)